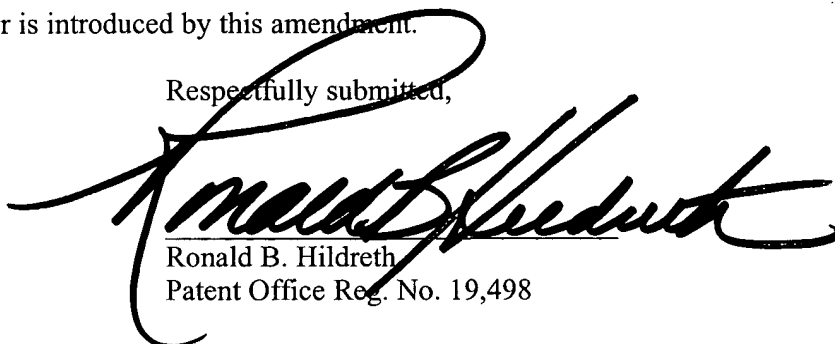


R E M A R K S

This amendment eliminates multiple dependency in the claims and puts the claims in better U.S. format. No new matter is introduced by this amendment.

Respectfully submitted,



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**VERSION WITH MARKINGS TO SHOW CHANGES MADE**

4. (Amended) Roll forming apparatus according to claim 1 ~~any one of claims 1 to 3~~ further including a moveable operation unit including one or more functional components each adapted to produce a specified feature on the metal frame member during roll forming.
6. (Amended) Roll forming apparatus according to ~~either claim 4 or~~ claim 5 wherein the or each functional component includes at least one hole punch, a guillotine and a notching unit for removing a section of a base of the channel.
7. (Amended) Roll forming apparatus according to claim 1 ~~any one of the preceding claims further~~ including computing means adapted to control and synchronise roll forming, lip-forming, groove-forming, and the operational unit including all functional components.

Cancel claims 16 to 20.